

MAINTENANCE

This chapter describes the possible causes of troubles you may encounter and the actions to be taken against them.



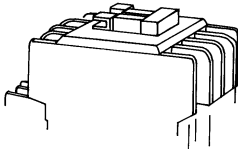
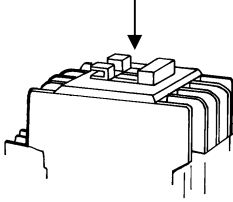
Never fail to examine the causes of any trouble and take remedies after allowing the molder to cool for 5 hr after stopping. (Use gloves.) It is very dangerous during and immediately after operations becomes it is very hot.

Should any burn occur due to negligence of the above, immediately cool the

very part with cold fresh water and seek prompt medical treatment.

Checking operations should be made only by authorized personnel.

1. Daily Maintenance

Maintenance Item	Description
<p>Check of the electromagnetic contact unit (heater relay)</p> <p>※Confirms the condition (deposit) of breaker points.</p>	<p>When the breaker points does deposit, <u>it causes fire occurrence and becomes an terrible dangerous condition.</u></p> <p>If the electromagnetic contact unit becomes the condition of figure 20, <u>quickly, replaced to new parts.</u></p> <p><u>And, until the parts replace completes, don't start the unit ever.</u></p> <p style="text-align: center;"><u>The condition as the center section was hollow when the unit stops.</u></p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Normal condition</p> </div> <div style="text-align: center;">  <p>Abnormal deposit condition</p> </div> </div> <p style="text-align: center;">Figure 20</p> <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>NOTE</p> </div> <ol style="list-style-type: none"> 1. The form sometimes differs on the model. 2. The above figure is the figure condition that saw the electromagnetic contact unit from diagonal front. 3. Even if there is not abnormal, <u>the switching times of the breaker points replace at 1,000,000 times or within1 year of using term.</u>