


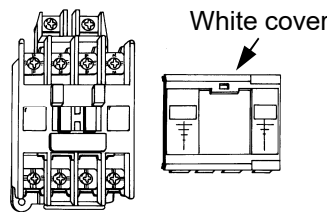
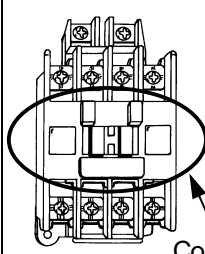
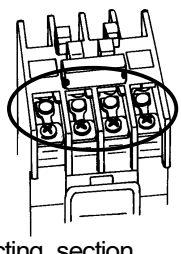
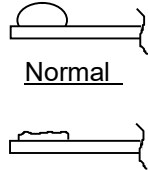
Maintenance

In order to always keep the machine in good condition, this chapter covers the items, methods and frequencies of service and maintenance.

1.Monthly maintenance

Maintenance and Item-by-Item Checking Item	Operation Content
Screwing Down of Terminal	<p>Please confirm if the wiring connection of the electrical apparatuses inside the electric-controlled box and the device is loose, screw down it if it is loose.</p> <p style="text-align: center;"> CAUTION</p> <p>Be sure to perform item-by-item checking after stopping the device and cutting off the power supply.</p>
cooling water cold water filter	Take off the filter and check if it is jammed and clean it up.
Clean the water loop	Keep the water in the basin tidy. According to the situation of scales, clean the liquid loop of basin (including the evaporator). The water inside the basin should be changed once a month.

2. Every three months maintenance

Maintenance and Item-by-Item Checking Item	Operation Content
<p>Checking for electromagnetic contractor(heater relay)</p> <p>※Check of condition of connecting point (abrasion)</p>	<p>Open the control panel of the unit after turning OFF the control panel [ON/OFF] switch and shutting down the power breaker.</p> <p style="text-align: center;">↓</p> <p>Replace white cover of Electromagnetic contractor (Figure 7.1B). You can replace the cover easily by pulling it toward you.</p> <p style="text-align: right;">Figure 7.1B</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; text-align: center; width: 80px;">NOTE</div>  </div> <p>Some types of the unit do not have white covers.</p> <p style="text-align: center;">↓</p> <p>Connecting point of the electromagnetic contractor is inside the component shown in Fig.7.2.</p> <p>Light one side of the terminal connecting section on the skew by a flashlight or like and check the condition of the point (Fig. 7.3).</p> <p><u>Replace immediately when it has discolored into blackish, and has abrasion like Fig. 7.4.</u></p> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>Figure 7.2</p>  <p>Connecting section is inside in .</p> </div> <div style="width: 45%;"> <p>Figure7.3</p> <p>Skew view of terminal connecting section</p>  </div> <div style="width: 45%;"> <p>Figure 7.4</p> <p>Conditions of connecting</p>  <p><u>Normal</u></p> <p><u>Abnormal (abrasion)</u></p> <p>The upper figures are side views of the connecting points.</p> </div> </div>

